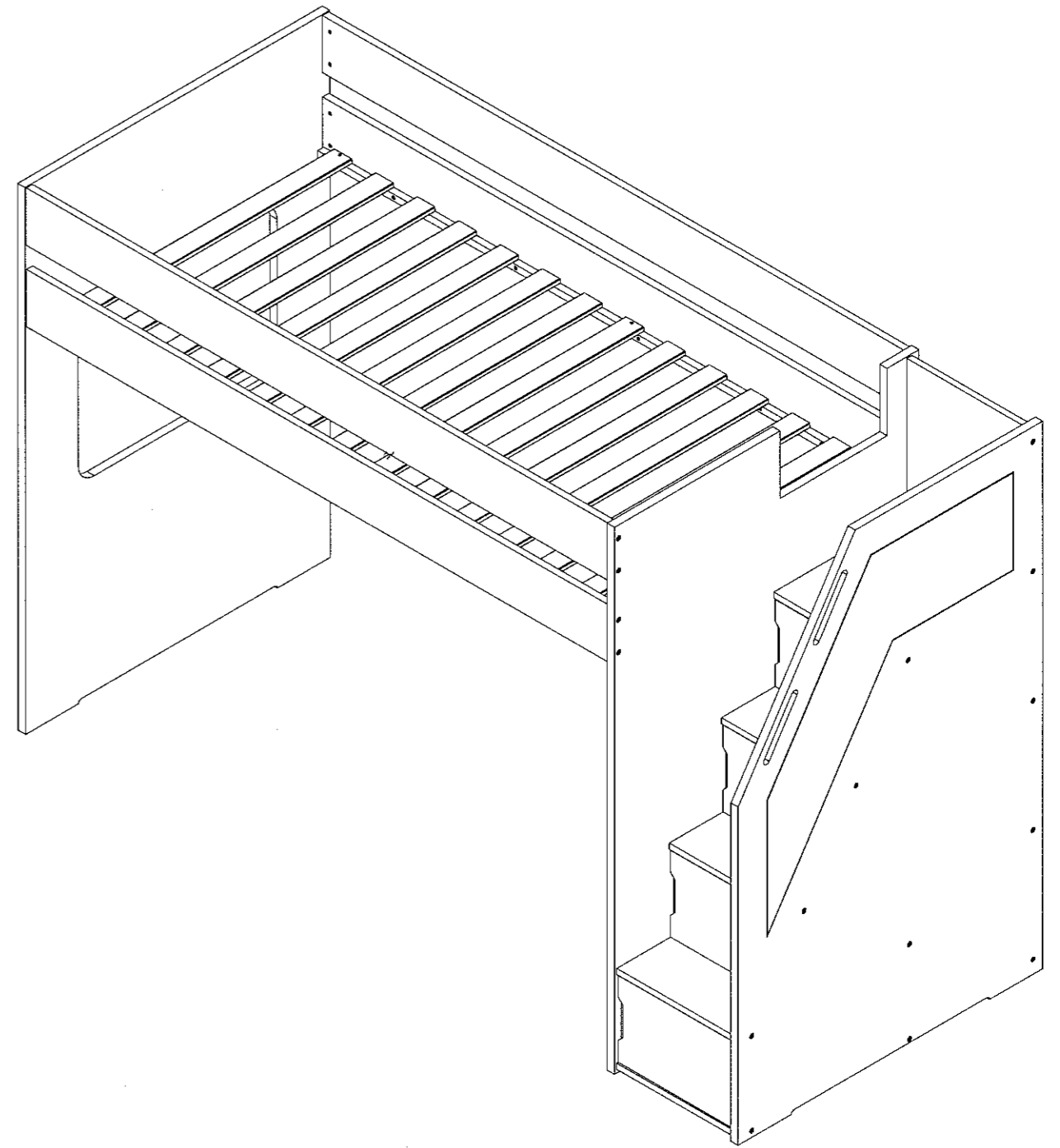


ASSEMBLY INSTRUCTION

MODEL : 37460 - HIGH BED (1000 x 2000)MM - ASTM F1427-13

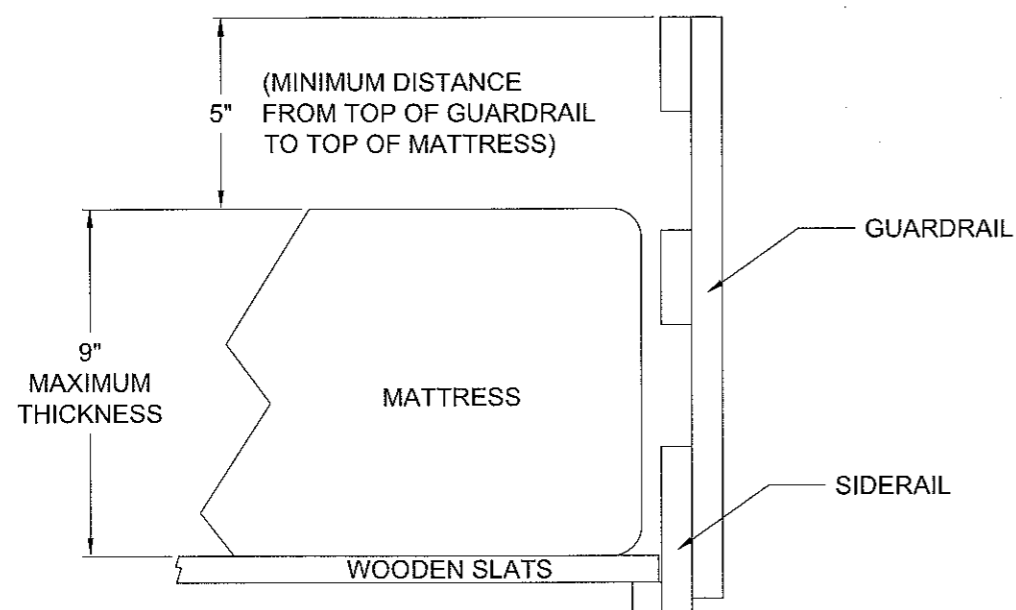


**READ THESE INSTRUCTIONS CAREFULLY
BEFORE ATTEMPTING TO ASSEMBLE THIS BED.**

F1427-13 SAFETY WARNINGS AND GENERAL NOTES:

- Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove the warning label from the bed.
 - Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls. (See Page 14)
 - The top surface of the mattress must be at least 5" below the upper edge of the guardrails. (See Page 14)
 - Do not allow children under 6 years of age to use the upper bunk.
 - Periodically check and ensure the guardrail, ladder and other components are in their proper position, free from damage, and all connectors are tight.
 - Prohibit horseplay on or under the bed. Always prohibit jumping on the bed.
 - Prohibit more than one person on upper bunk.
 - Always use the ladder for entering and leaving the upper bunk.
 - Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
 - Use of a night-light may provide added safety precaution for a child using the upper bunk.
 - Always use guardrails on both long sides of the upper bunk.
 - If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
 - The use of water or sleep flotation mattresses is prohibited.
 - Keep these instructions for future reference.
 - We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet. Be certain all staples are out of the box before beginning assembly on the shipping carton.
- STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jumpropes.

BEDDING SPECIFICATION



MATTRESS SIZE

Upper Bunk Mattress Specification :

- Only use a mattress that is 77 3/4" - 78 3/4" long and 38 1/2" - 39 1/2" wide on upper bunk.
- Ensure thickness of mattress does not exceed 9".

Replacement parts :

Replacement parts, including additional guard rails, can be obtained from any ACME furniture distributor or retailer.

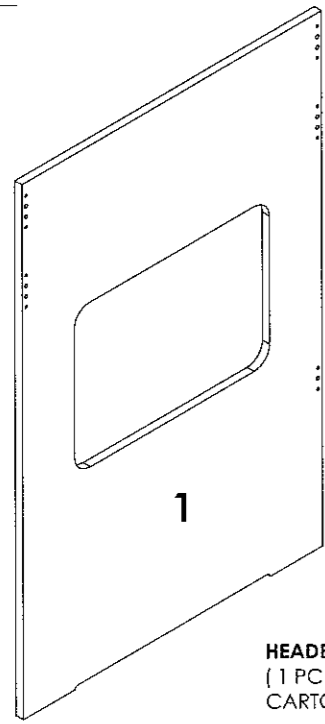
HARDWARE LIST

A PLASTIC DOWEL (M8 x 30MM) 38 PCS	B PLASTIC DOWEL (M10 x 35MM) 18 PCS	C JCBC BOLT (M6 x 35MM) 34 PCS
D JCBC BOLT (M6 x 60MM) 20 PCS	E JRN NUT (M6 x 13MM) 20 PCS	F CSK C/B SCREW (M3.5 x 16MM) 8 PCS
G CSK C/B SCREW (M4 x 32MM) 6 PCS	H P/H C/B SCREW (M3.5 x 16MM) 8 PCS	J MAGNET 3.5KG (WHITE) 4 PCS
K IP 931 SPRING DOOR SUPPORT 8 PCS	L ALLEN KEY (M4 x 60MM) 1 PC	

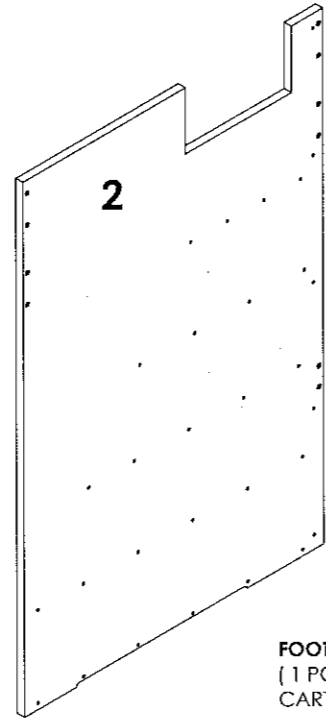
- The assembly will require at least two people to complete.
- Make sure all the fasteners are tight.
- Due to the size of this bed, it must be assembled within the space it will occupy.
- Above all, take your time and read the instruction carefully.

TOOLS REQUIRED :
 Crosshead Screwdriver
 Rubber Hammer

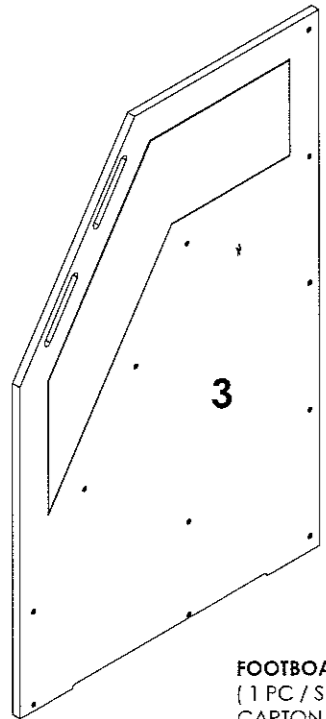
PART LIST



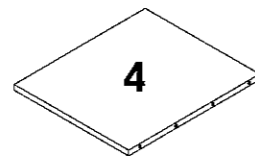
1
HEADBOARD
(1 PC / SET)
CARTON 1 OF 4



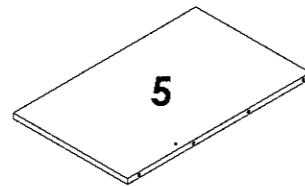
2
FOOTBOARD
(1 PC / SET)
CARTON 2 OF 4



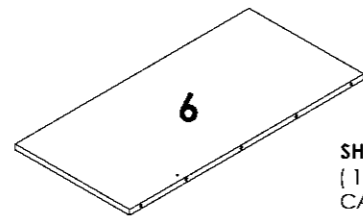
3
FOOTBOARD (LADDER SIDE)
(1 PC / SET)
CARTON 2 OF 4



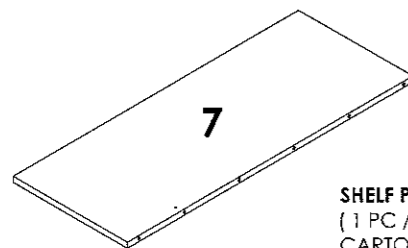
4
SHELF PANEL (1ST)
(1 PC / SET)
CARTON 4 OF 4



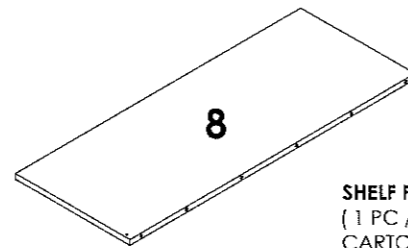
5
SHELF PANEL (2ND)
(1 PC / SET)
CARTON 4 OF 4



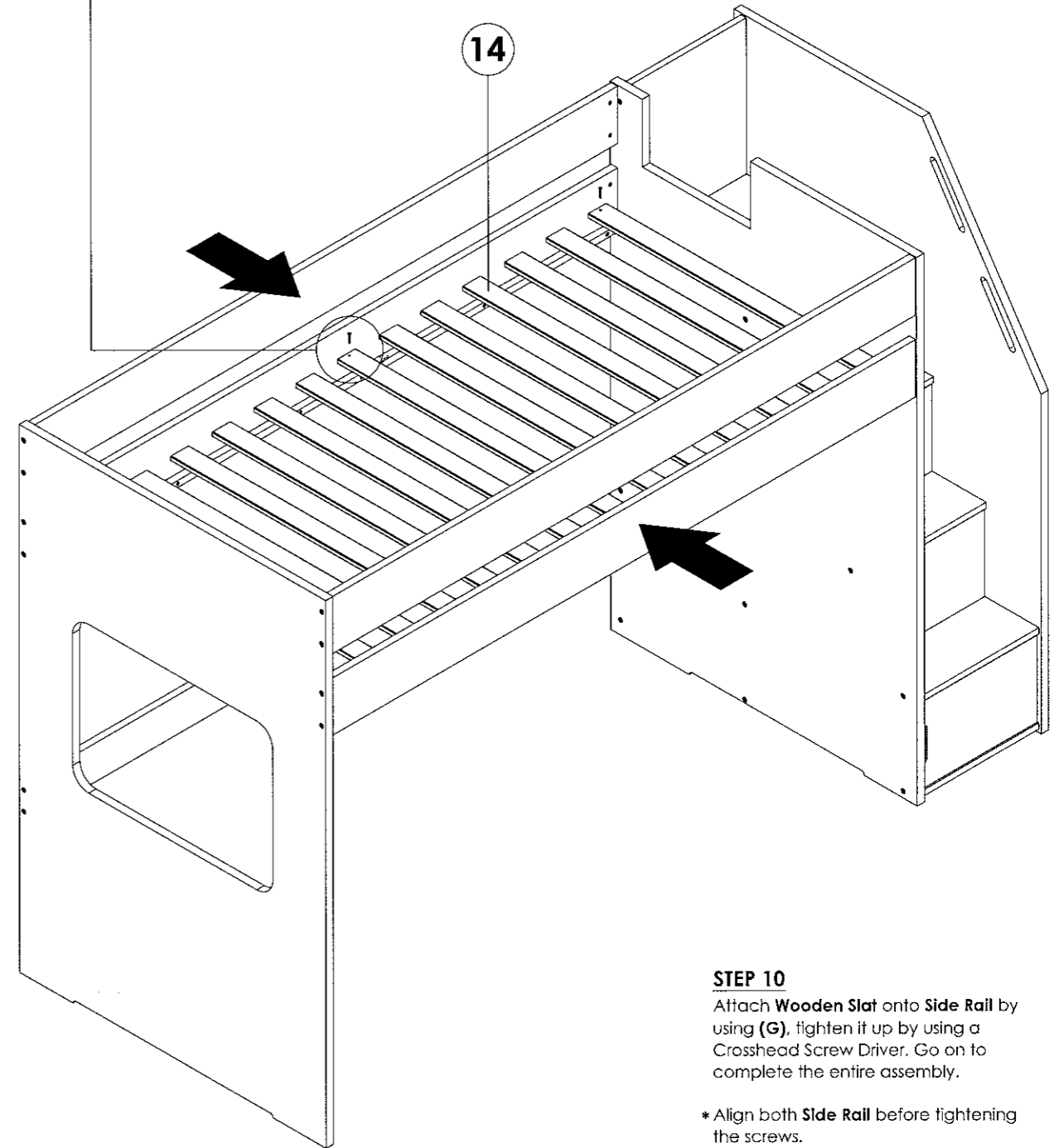
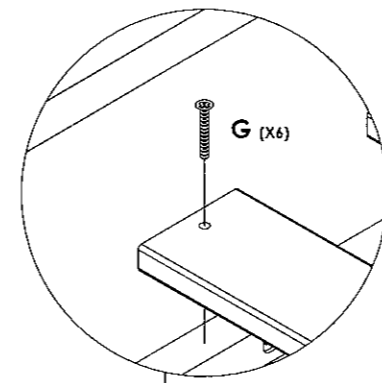
6
SHELF PANEL (3RD)
(1 PC / SET)
CARTON 4 OF 4



7
SHELF PANEL (4TH)
(1 PC / SET)
CARTON 4 OF 4

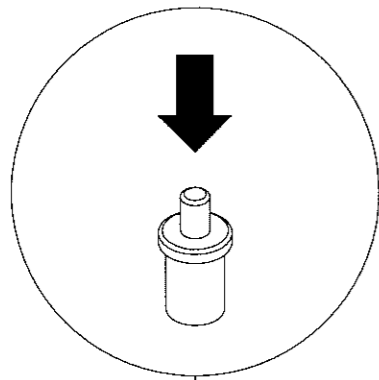


8
SHELF PANEL (5TH)
(1 PC / SET)
CARTON 4 OF 4

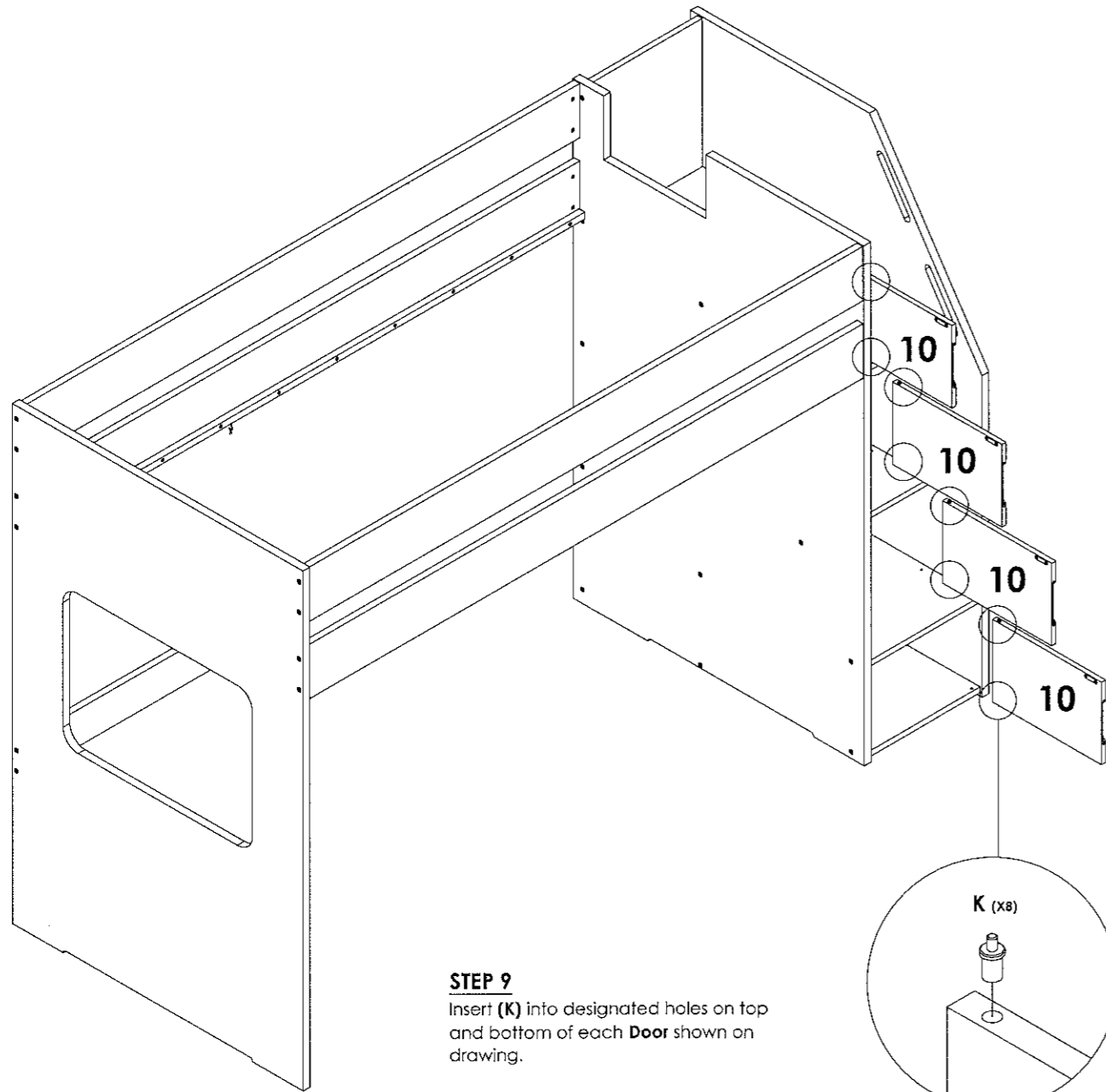
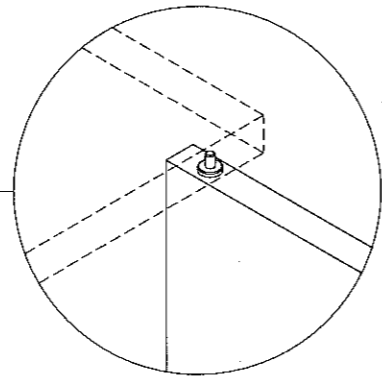


STEP 10
Attach **Wooden Slat** onto **Side Rail** by using **(G)**, tighten it up by using a Crosshead Screw Driver. Go on to complete the entire assembly.

* Align both **Side Rail** before tightening the screws.

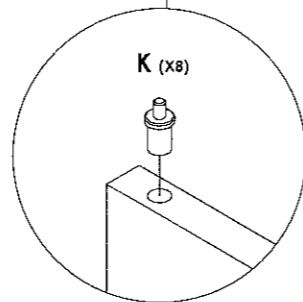


Press onto designated area before slotting in the doors.

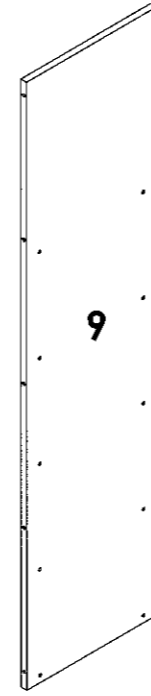


STEP 9
Insert (K) into designated holes on top and bottom of each Door shown on drawing.

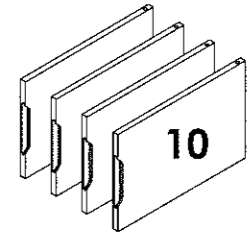
Follow that up by carefully press onto (K) to allow easy installation of Door into assembly. Go on to slot in Door based on pictures and details given.



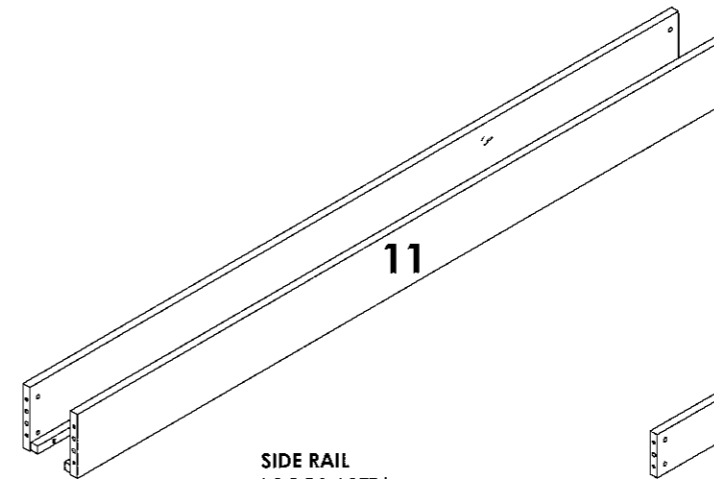
PART LIST



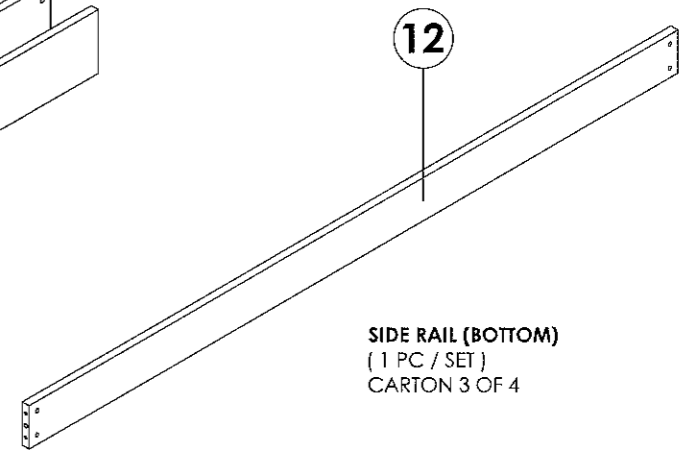
BACK PANEL
(1 PC / SET)
CARTON 4 OF 4



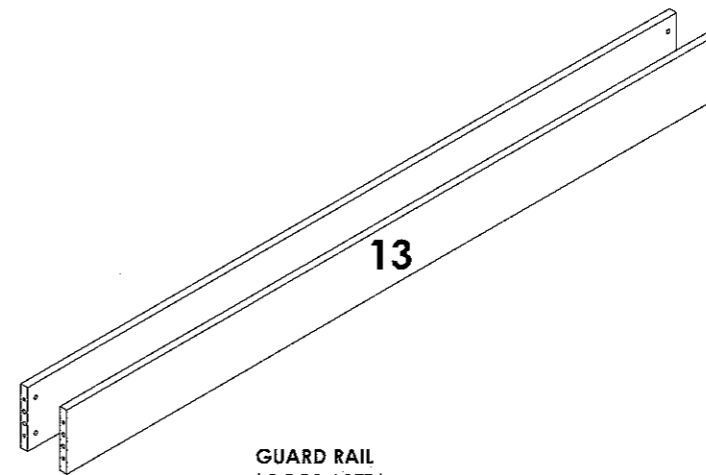
DOOR
(4 PCS / SET)
CARTON 4 OF 4



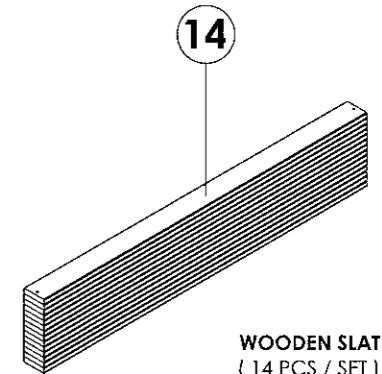
SIDE RAIL
(2 PCS / SET)
CARTON 3 OF 4



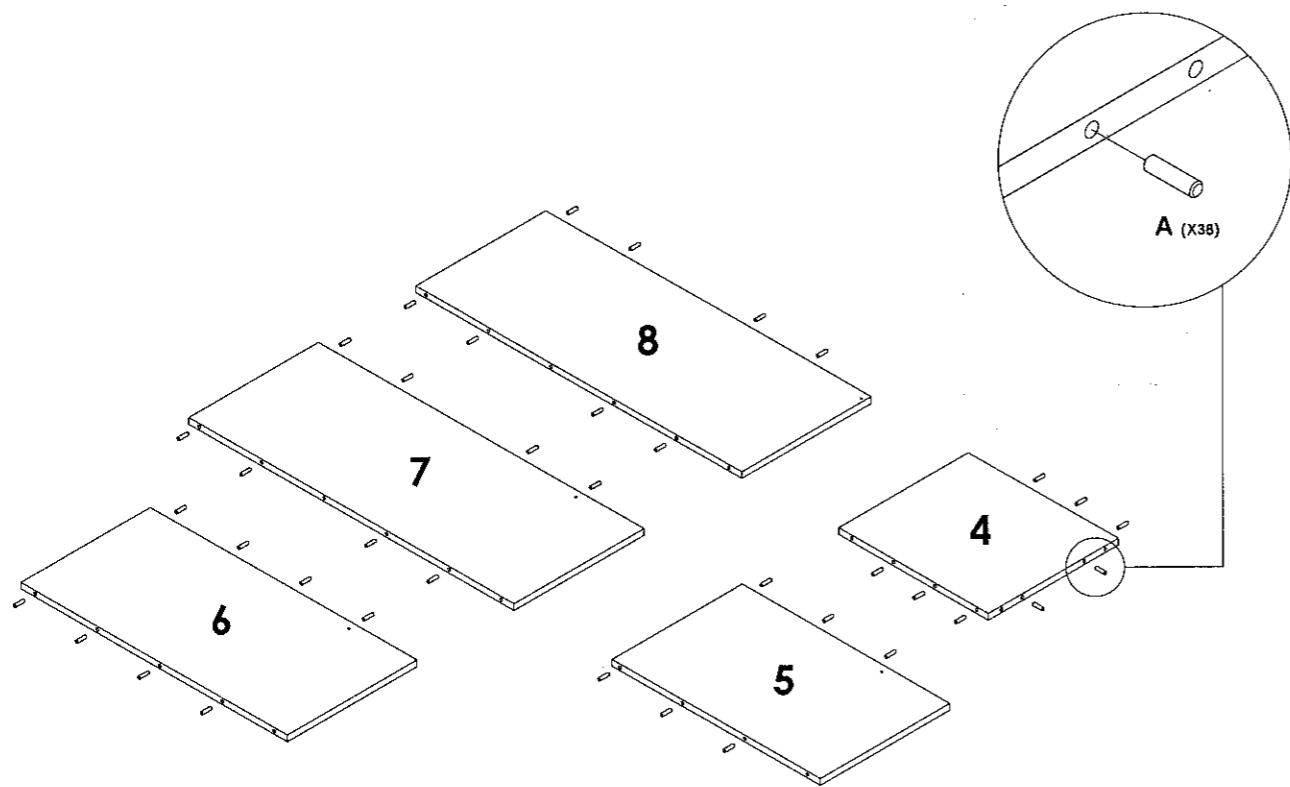
SIDE RAIL (BOTTOM)
(1 PC / SET)
CARTON 3 OF 4



GUARD RAIL
(2 PCS / SET)
CARTON 3 OF 4

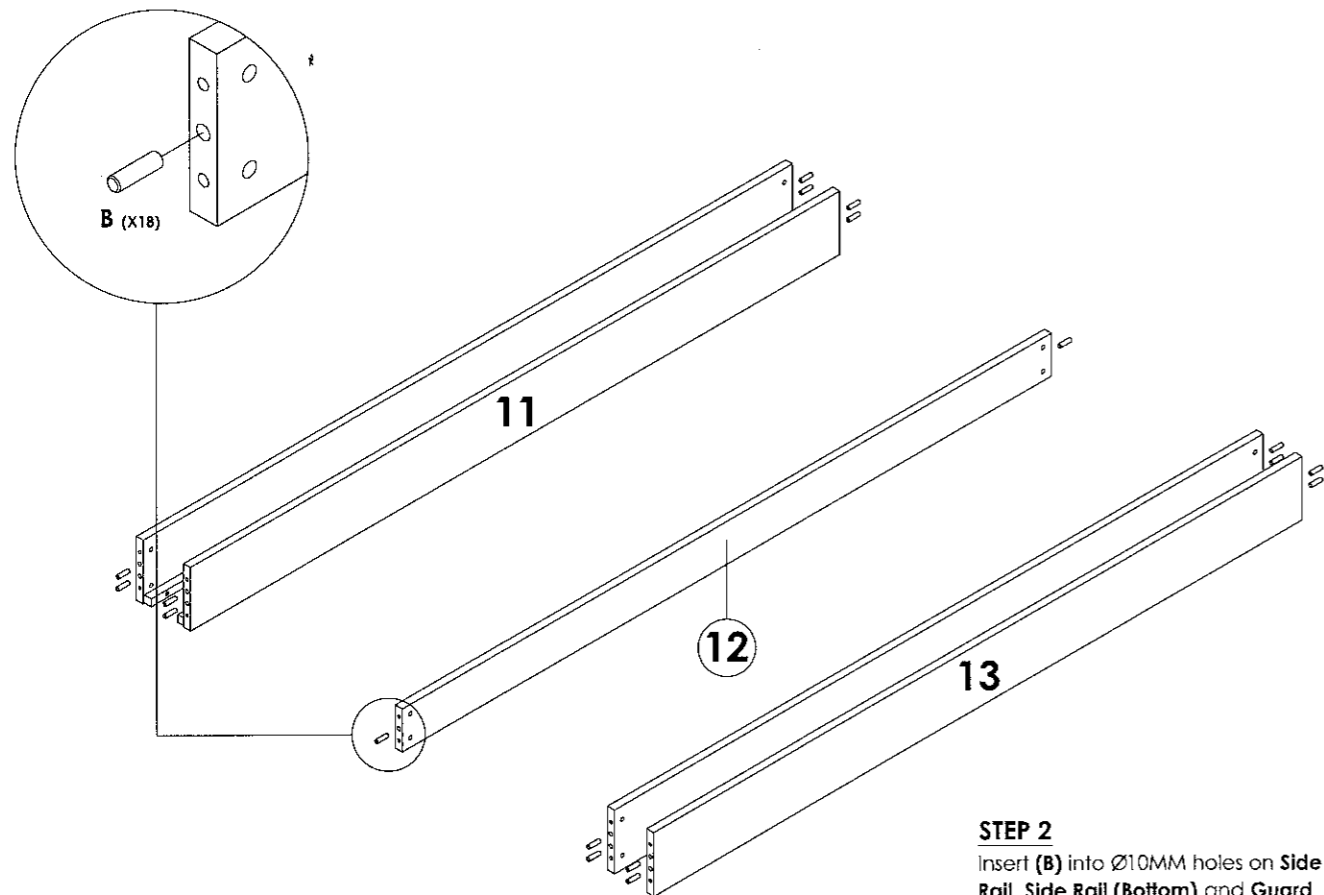


WOODEN SLAT
(14 PCS / SET)
CARTON 1 OF 4



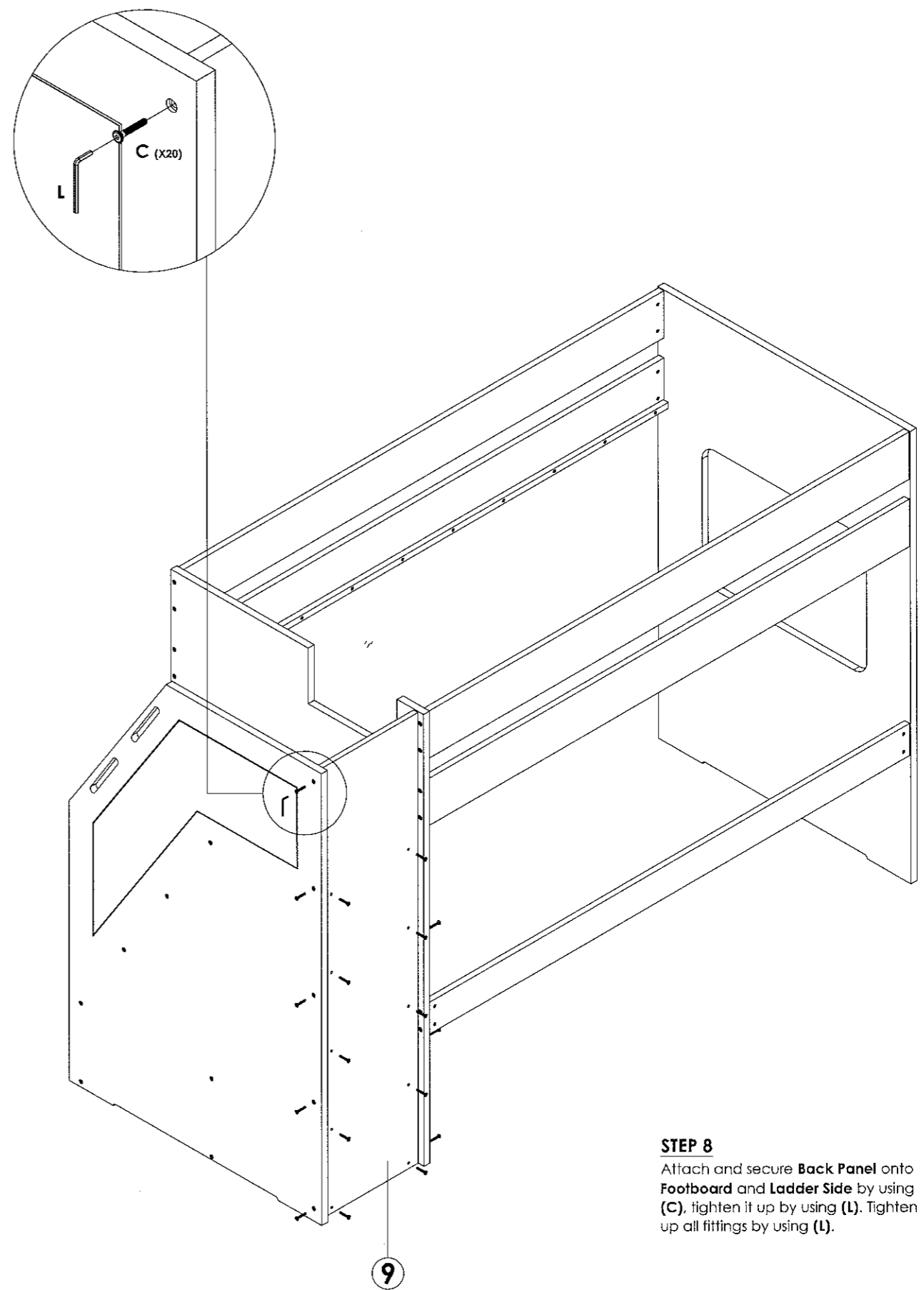
STEP 1

Insert **(A)** into Ø8MM holes on **Shelf Panel (1ST), (2ND), (3RD), (4TH)** and **(5TH)** by using a Rubber Hammer.



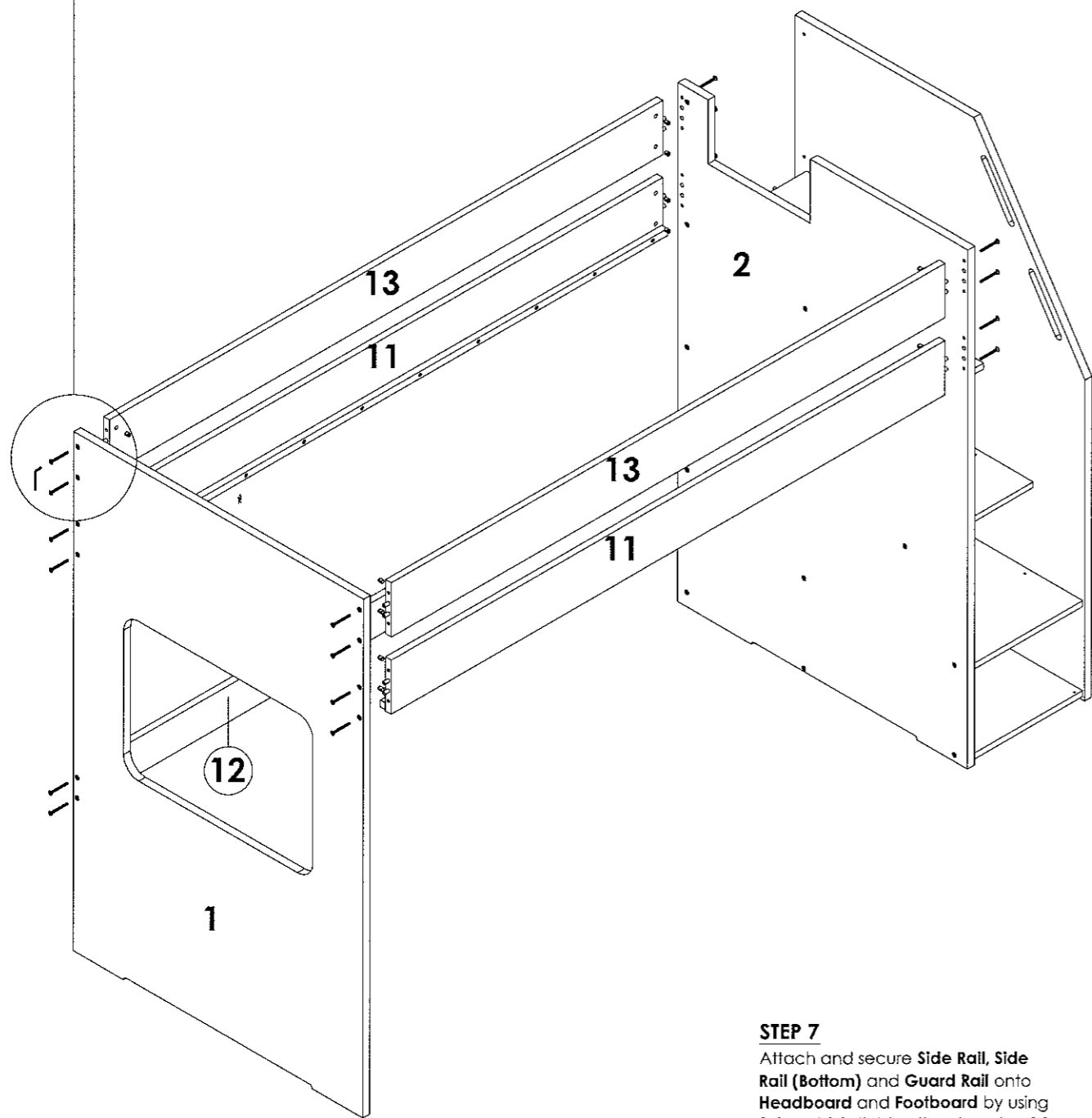
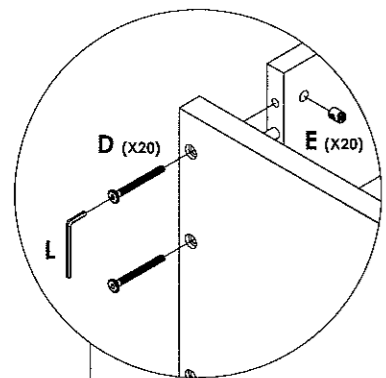
STEP 2

Insert **(B)** into Ø10MM holes on **Side Rail, Side Rail (Bottom)** and **Guard Rail** by using a Rubber Hammer.



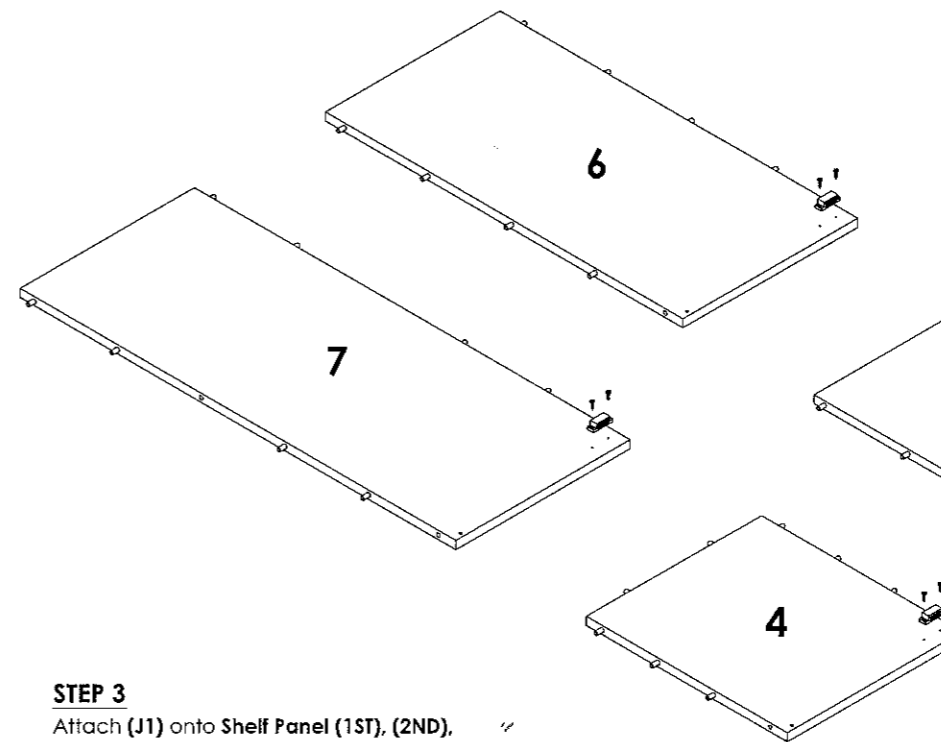
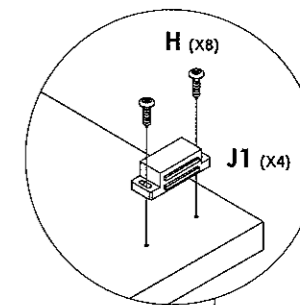
STEP 8

Attach and secure **Back Panel** onto **Footboard** and **Ladder Side** by using **(C)**, tighten it up by using **(L)**. Tighten up all fittings by using **(L)**.



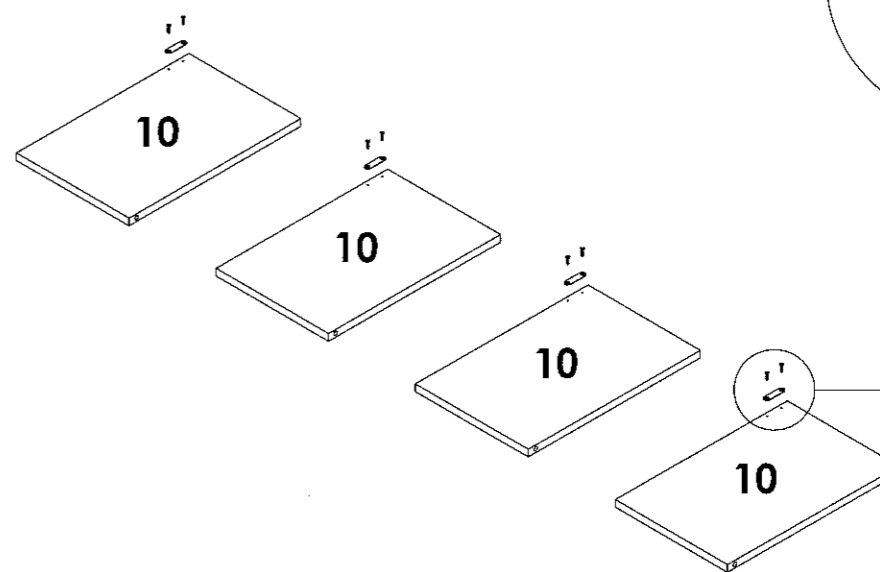
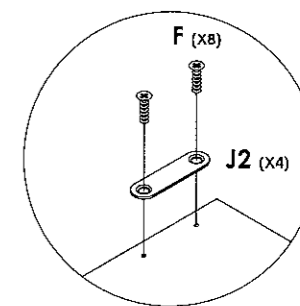
STEP 7

Attach and secure **Side Rail**, **Side Rail (Bottom)** and **Guard Rail** onto **Headboard** and **Footboard** by using **(D)** and **(E)**, tighten it up by using **(L)**.



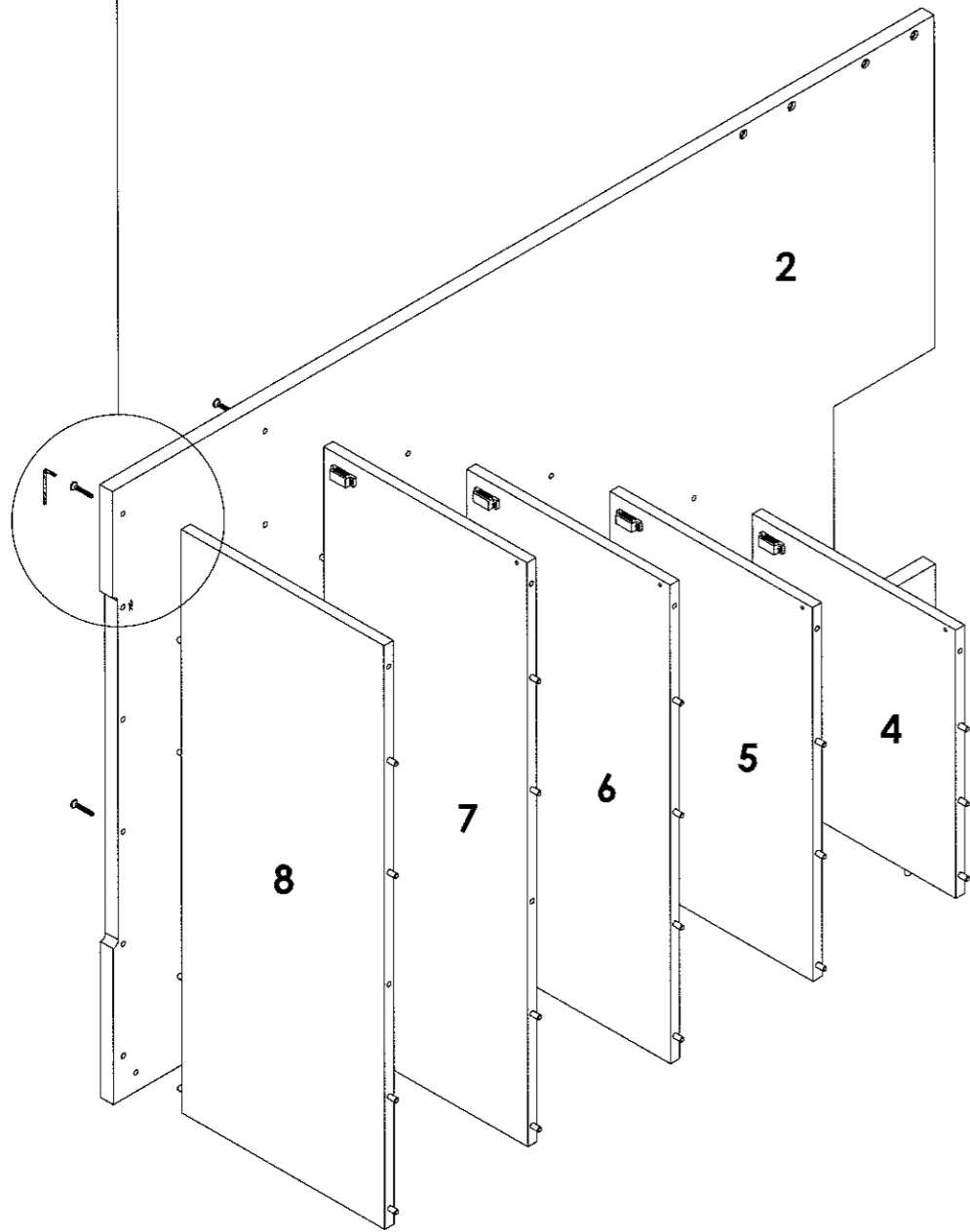
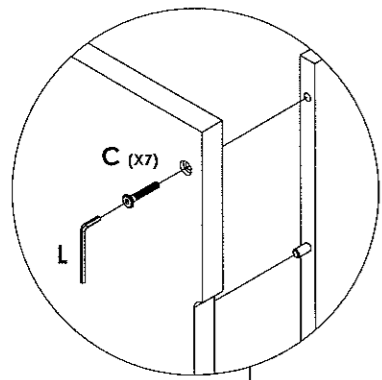
STEP 3

Attach **(J1)** onto **Shelf Panel (1ST), (2ND), (3RD)** and **(4TH)** by using **(H)**, tighten it up by using a Crosshead Screw Driver.

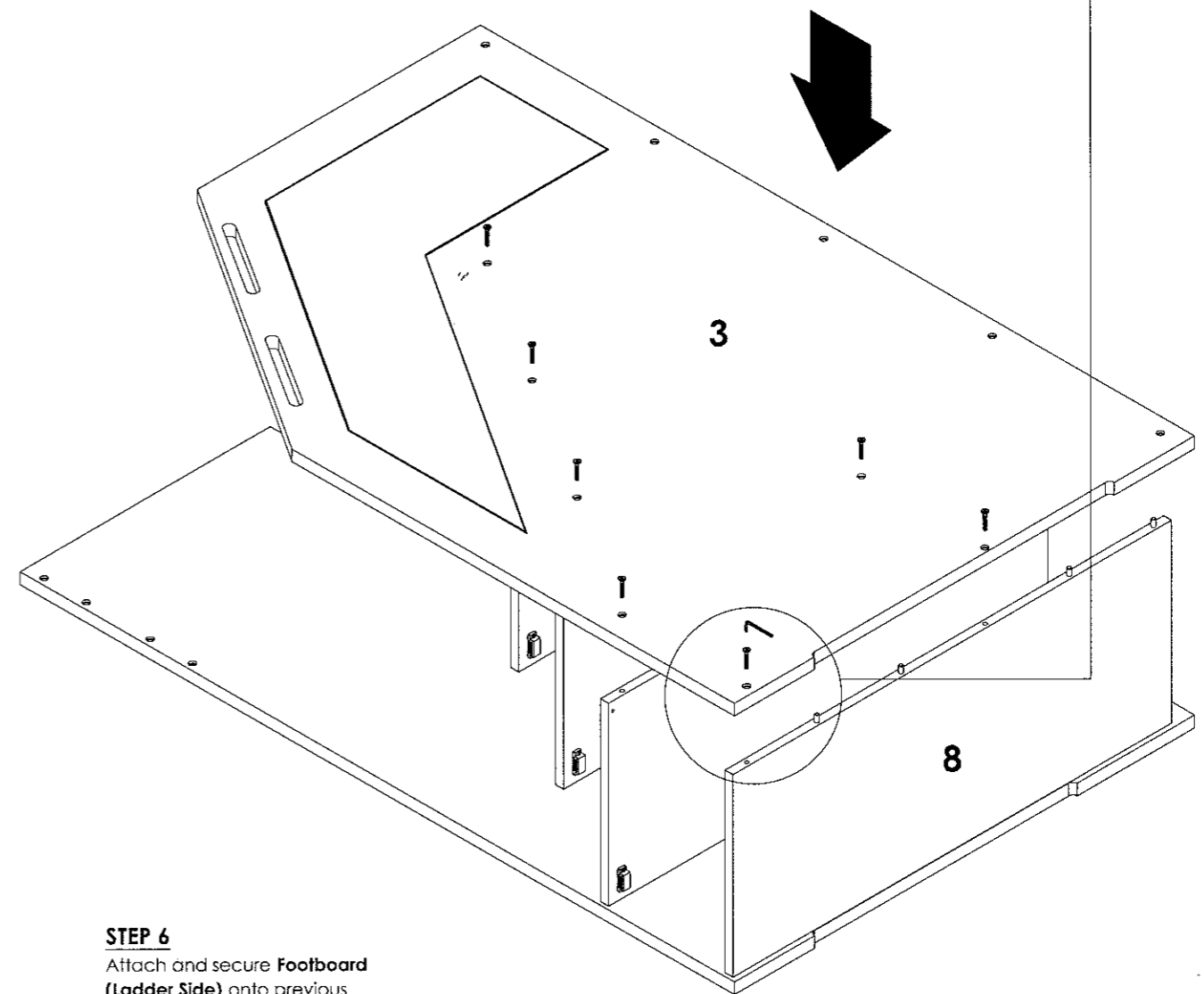
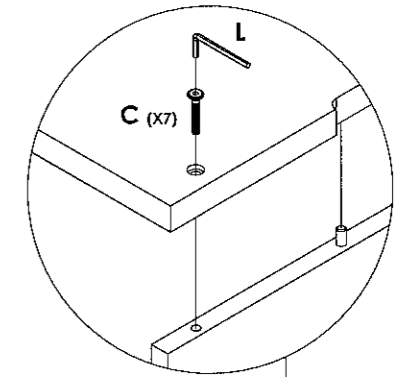


STEP 4

Attach **(J2)** onto **Door** by using **(F)** based on marking holes given, tighten it up by using a Crosshead Screw Driver.



STEP 5
 Attach **Footboard** onto **Shelf Panel** (1ST), (2ND), (3RD), (4TH) and (5TH) by using (C), screw it in by using (L), but DO NOT tighten it up yet.



STEP 6
 Attach and secure **Footboard** (Ladder Side) onto previous assembly by using (C), screw it in by using (L), but DO NOT tighten it up yet.